

LAFARGE MAGNOLIA® STUCCO CEMENT



bringing materials to *life*™



Superior durability and appearance

Lafarge Magnolia® Stucco Cement offers the performance characteristics to meet the demands of today's stucco contractors. It glides on smoothly and delivers excellent bond, while its early strength gain helps resist cracking and crazing. The consistency of Lafarge Magnolia Stucco Cement makes it easy to define texture and create a beautiful, weather-resistant finish.



Lafarge Magnolia® Stucco Cement

Lafarge Magnolia Stucco Cement and Sand Required for Stucco Work (Area covered by one bag)*

Mixture Parts by Volume		Thickness of Plaster Coat				
		¼ inch	⅜ inch	½ inch	¾ inch	1 inch
Stucco	Sand	Sq. Ft.	Sq. Ft.	Sq. Ft.	Sq. Ft.	Sq. Ft.
1	2-½	120	90	60	45	30
1	3	144	108	72	54	36

*Coverage may vary by 10%. No allowance for waste.

Proportion Guide for Type M Plaster

Plaster Application	Lafarge Magnolia Stucco Cement	Sand Parts
Scratch Coat	1 Bag	2-¼ to 4
Brown Coat	1 Bag	3 to 5
Finish Coat	1 Bag	2-¼ to 3

Mixing instructions for mechanical mixer: Use 1 bag of Lafarge Magnolia Stucco Cement to 2-1/4 to 5 cubic feet, as specified, of damp loose sand. First add approximately 2/3 of the water required, 1/2 of the sand, and 1 bag of stucco cement, then add the rest of the required sand and sufficient water to bring the mix to the desired workability. The resultant plastic stucco should be mixed for a minimum of five minutes after all the materials have been charged into the mixer. The use of a 1 cubic foot box to measure sand will improve batch-to-batch uniformity.

Precautions

Direct contact with wet cement should be avoided. If contact occurs, the skin should be washed with water as soon as possible. Exposure can cause serious, potentially irreversible tissue destruction in the form of chemical (caustic) burns. If cement gets into the eyes, immediately rinse thoroughly with water and seek medical attention. For more information, reference the applicable Lafarge Material Safety Data Sheet (MSDS). The MSDS should be consulted prior to use of this product and is available upon request and online at www.lafarge-na.com.

Limited Warranty

Lafarge warrants that Lafarge Magnolia Stucco Cement meets the requirements of ASTM C 1328 and ASTM C 91. Lafarge makes no other warranty, whether of merchantability or fitness for a particular purpose, with respect to Magnolia Stucco Cement. Having no control over its use, Lafarge will not guarantee finished work in which Lafarge Magnolia Stucco Cement is used.

Contact your Lafarge Cement office for specific product information, availability and ordering.

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Phone: 248-594-1991

River Business Unit
Lee's Summit, Missouri
Phone: 816-251-2100

U.S. East Business Unit
Alpharetta, Georgia
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Product Name

Lafarge Magnolia® Stucco Cement

Manufacturer

Lafarge North America Inc.
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Reston, VA 20191

www.lafarge-na.com

Product Description

Basic Use: Lafarge Magnolia Stucco Cement is specifically formulated and manufactured to produce an ASTM C 926 portland cement plaster mix M facing material that can be applied to any interior or exterior flat or curved surface that is dimensionally stable.

Composition and Materials: Portland cement, plasticizers and air entraining additives are proportioned at the cement plant under controlled conditions to assure uniformity of performance.

Technical Data

Applicable standards: this product conforms to ASTM C 1328 and ASTM C 91. Stucco mixes are used to produce plasters that comply with ASTM C 926, *Standard Specification for Application of Portland Cement Based Plaster*. Requirements for sand to be used with stucco mixes are found in ASTM C 897.

Physical Properties

Lafarge Magnolia Stucco Cement provides excellent workability, strength, durability and appearance, the qualities important to plasterers, owners and designers.



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